TEST REPORT: HDR-15-5

15W Ultra Slim Step Shape DIN Rail

■ DESIGN VERIFY TEST

- Output Function Test
- Input Function Test
- Protection Function Test
- Control Function Test
- Component Stress Test

■ SAFETY & E.M.C. TEST

- Safety Test
- E.M.C. Test

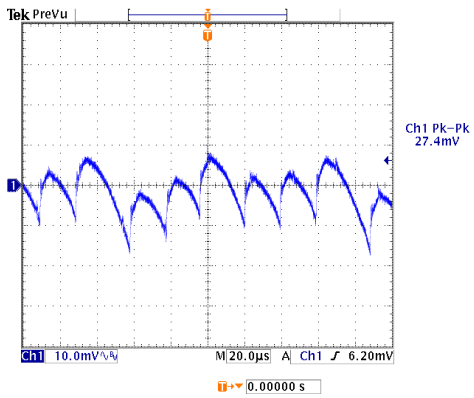
■ RELIABILITY TEST

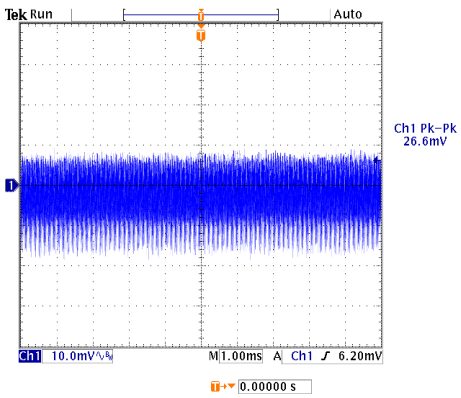
- ENVIRONMENT TEST

■ DESIGN VERIFY TEST

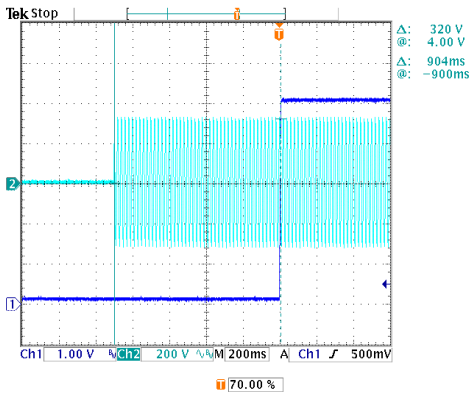
OUTPUT FUNCTION

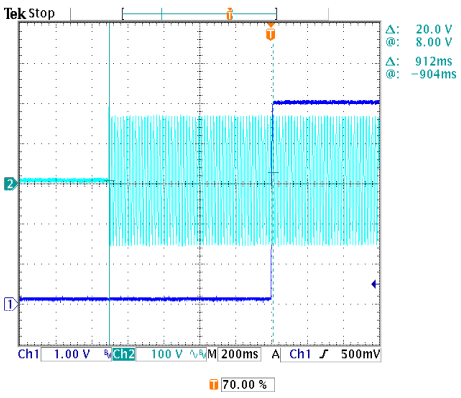
NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	OUTPUT VOLTAGE ADJUST RANGE	CH1: 4.50V ~ 5.50V	I/P : 230VAC O/P: MIN LOAD TA : 25℃	CH1: 4.38V ~ 6.25V
2	OUTPUT VOLTAGE TOLERANCE (Max)	V1 : 2.0% ~ -2.0%	I/P : 100VAC / 277VAC O/P: FULL / MINLOAD TA= 25℃	V1: 0.60% ~ -1.40%
3	LINE REGULATION (MAX.)	V1 : 1.0% ~ -1.0%	I/P : 100VAC / 277VAC O/P: FULL LOAD TA : 25℃	V1: 0.00% ~ 0.00%
4	LOAD REGULATION (MAX.)	V1 : 1.0% ~ -1.0%	I/P : 230VAC O/P: MIN LOAD ~ FULL LOAD TA : 25℃	V1: 0.60% ~ 0.98%
5	OVER/UNDERSHOOT TEST	< ±10%	I/P : 230VAC O/P: FULL LOAD TA : 25℃	TEST< 2.0 %
6	RIPPLE & NOISE(Max)	V1 : 80 mVp-p	I/P : 230VAC O/P: FULL LOAD TA : 25℃	V1 : 27.4 mVp-p
	high frequency:		low frequency:	

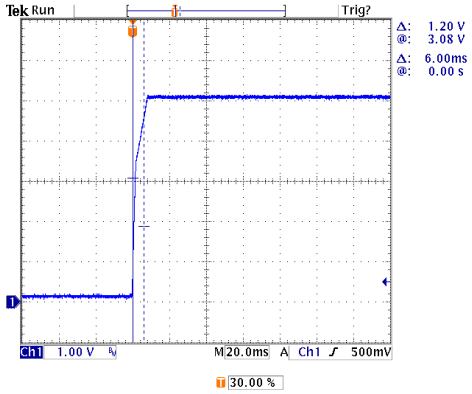
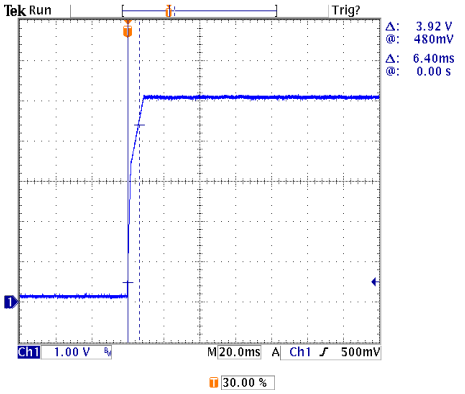
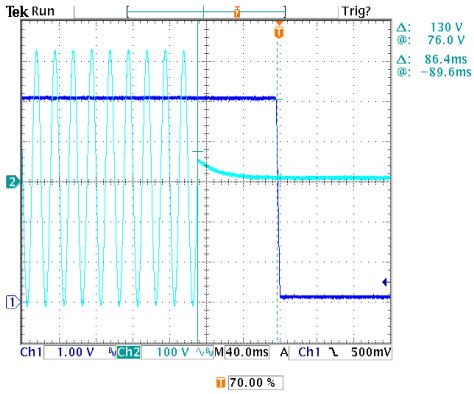
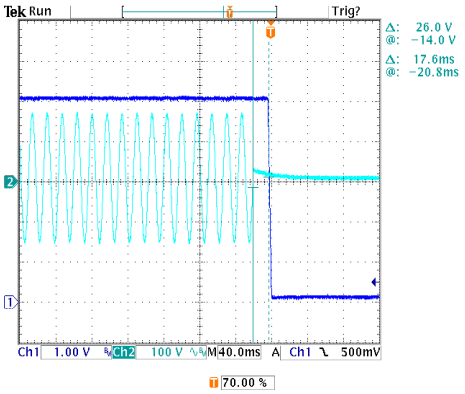
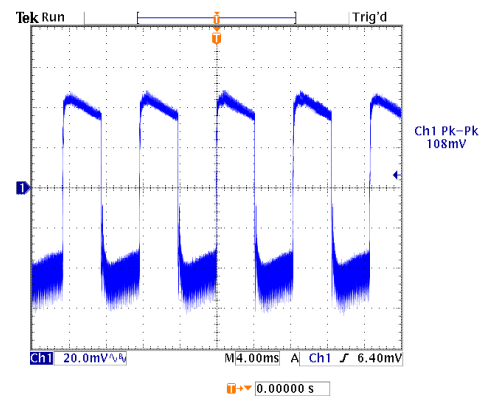
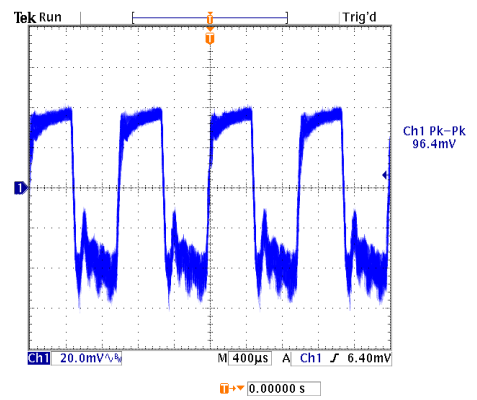




7	SET UP TIME (MAX.)	230VAC : 2000ms 115VAC : 2000ms	I/P : 230VAC I/P : 115VAC O/P: FULL LOAD TA : 25℃	230VAC : 904ms 115VAC : 912ms
	INPUT=230VAC/50HZ @ FULL LOAD CH1 : Output Voltage CH2 : AC Input Voltage		INPUT=115VAC/60HZ @ FULL LOAD CH1 : Output Voltage CH2 : AC Input Voltage	

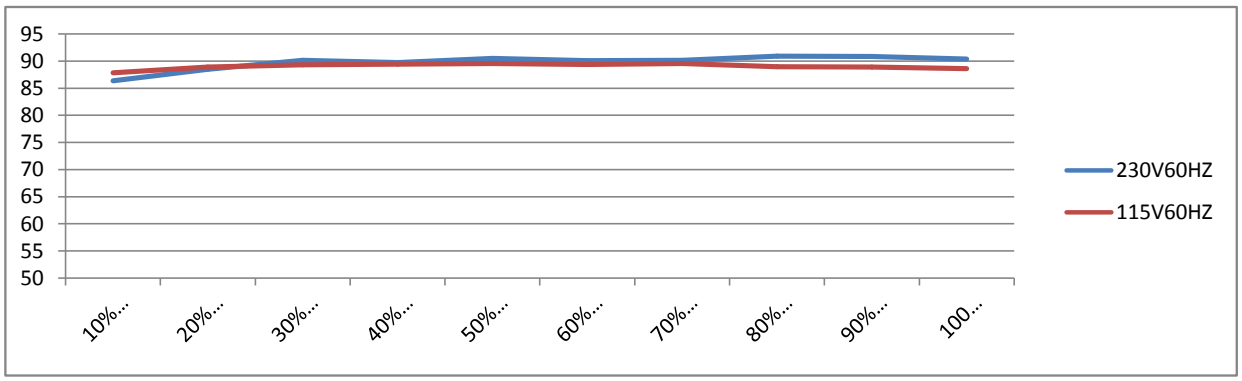




8	RISE TIME (MAX.)	230VAC : 80ms 115VAC : 80ms	I/P : 230VAC I/P : 115VAC O/P: FULL LOAD TA : 25℃	230VAC : 6.0ms 115VAC : 6.4ms	
	INPUT=230VAC/50HZ @ FULL LOAD CH1 : Output Voltage		INPUT=115VAC/60HZ @ FULL LOAD CH1 : Output Voltage		
				
9	HOLD UP TIME (TYP.)	230VAC : 30ms 115VAC : 12ms	I/P : 230VAC I/P : 115VAC O/P: FULL LOAD TA : 25℃	230VAC : 86.4ms 115VAC : 17.6ms	
	INPUT=230VAC/50HZ @ FULL LOAD CH1 : Output Voltage CH2 : AC Input Voltage		INPUT=115VAC/60HZ @ FULL LOAD CH1 : Output Voltage CH2 : AC Input Voltage		
				
10	DYNAMIC LOAD	V1 : 1000 mVp-p	I/P : 230VAC O/P: (1)Full/Min load 50%duty/120HZ (2)Full/Min load 50%duty/1KHZ TA : 25℃	(1). (2). unit:mVp-p V1: 108mv 96mv	
	FULL /MIN LOAD 50%DUTY / 120HZ		FULL /MIN% LOAD 50%DUTY / 1KHZ		
				

INPUT FUNCTION TEST

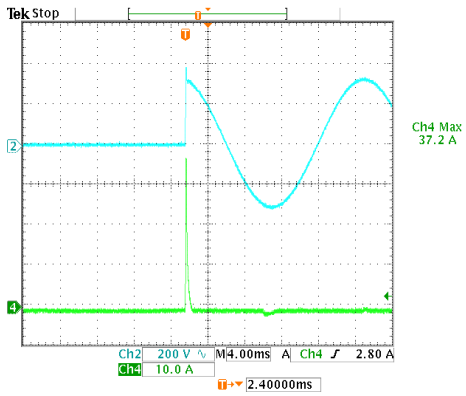
NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	INPUT VOLTAGE RANGE	85VAC ~ 277VAC	I/P : TESTING O/P : FULL LOAD Ta : 25℃	68.0VAC ~ 277VAC
			I/P : LOW-LINE = 97VAC HIGH-LINE = 300VAC O/P : FULL/MIN LOAD ON:30 Sec ; OFF:30 Sec 10MIN (POWER ON/OFF NO DAMAGE)	TEST : OK
2	INPUT FREQUENCY RANGE	47HZ ~ 63HZ NO DAMAGE	I/P : 100VAC ~ 277VAC O/P : FULL~MIN LOAD Ta : 25℃	TEST : OK
3	INPUT CURRENT (TYP.)	0.48A / 230VAC 0.88A / 115VAC	I/P : 230VAC I/P : 115VAC O/P: FULL LOAD TA : 25℃	I= 0.113A / 230VAC I= 0.208A / 115VAC
4	NO LOAD POWER CONSUMPTION	< 0.30W	I/P : 230VAC O/P: MIN LOAD TA : 25℃	< 0.0672 W
5	EFFICIENCY (TYP.)	79.0%	I/P : 230VAC O/P: FULL LOAD TA : 25℃	80.881 %



6	INRUSH CURRENT (TYP.)	45A / 230VAC 25A / 115VAC twidth= 0 us measured at 50% Ipeak COLD START	I/P : 230VAC I/P : 115VAC O/P: FULL LOAD TA : 25℃	I= 37.2A / 230VAC I= 17.2A / 115VAC

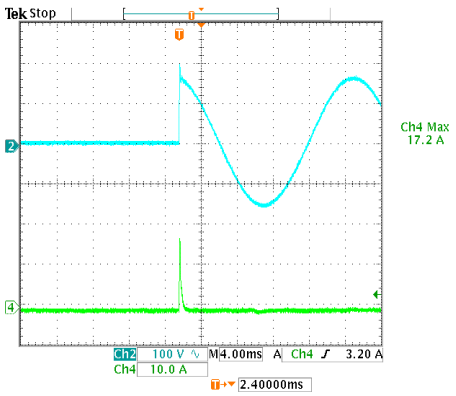
INPUT=230VAC/50HZ @ FULL LOAD

CH2 : AC Input Voltage CH4 : Input current (1V=1A)



INPUT=115VAC/50HZ @ FULL LOAD

CH2 : AC Input Voltage CH4 : Input current (1V=1A)



PROTECTION FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	OVER LOAD PROTECTION	110% ~ 145%	I/P: 277VAC I/P: 230VAC I/P: 100VAC O/P: TESTING TA : 25℃	125.40% 277VAC 125.00% 230VAC 123.30% 100VAC Constant Current Limiting
2	OVER VOLTAGE PROTECTION	5.75V ~ 6.75V	I/P: 277VAC I/P: 230VAC I/P: 85VAC O/P: MIN LOAD TA : 25℃	6.40V 277VAC 6.40V 230VAC 6.40V 85VAC Shut off o/p voltage,clamping by zener diode
3	SHORT PROTECTION	SHORT EVERY OUTPUT 1 HOUR NO DAMAGE	I/P: 277VAC I/P: 85VAC O/P: FULL LOAD Ta: 25℃	NO DAMAGE Constant Current Limiting

COMPONENT STRESS TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	PWM Power Transistor	Q1 Rated： 600V 4.0A	I/P： 280VAC VDS： O/P： (1)Full Load Turn on (2) Output Short (3)Fulll load continue Ta： 25℃	VIN: 280VAC VDS: (1). 544.00V (2). 428.00V (3). 540.00V
2	O/P Diode	D100 Rated： 45V 10.0A	I/P： 280VAC VDS： O/P： (1)Full Load Turn on (2) Output Short (3)Fulll load continue Ta： 25℃	D100 VDS： (1). 31.20V (2). 30.50V (3). 31.20V
3	Input Capacitor	C5 Rated： 27uf 400V	I/P： 280VAC O/P： (1)Full Load Turn on /Off (2)Min load Turn on /Off (3)Full Load /Min load Change Ta： 25℃	(1). 352.00V (2). 352.00V (3). 352.00V
4	Control IC	U1 Rated： 35V (max) 9V (min)	I/P： 280VAC O/P： (1)Full (2)Output Short (3)O.L.P (4)Low Line No Load Vo(min) Ta： 25℃	U1 (1). 21.20V (2). 21.20V (3). 21.20V (5). 21.20V
6	Clamp Diode	D5 Rated： 1000V 1.0A	I/P： 280VAC (2)Fulll load continue Ta： 25℃	(2). 506.00V

■SAFETY & E.M.C. TEST

SAFETY TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	WITHSTAND VOLTAGE	I/P-O/P： 4.000KVAC /min	I/P-O/P: 4.400KVAC /min Ta： 25℃	I/P-O/P: 2.13mA NO DAMAGE
2	ISOLATION RESISTANCE	I/P-O/P： 500VDC>100MΩ	I/P-O/P: 500VDC Ta： 25℃/70%RH	I/P-O/P: 9999MΩ NO DAMAGE

E.M.C. TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	HARMONIC	EN61000-3-2 CLASS A	I/P： 230VAC /50HZ O/P： FULL LOAD Ta： 25℃	PASS
4	E.S.D	EN61000-4-2 INDUSTRY AIR：8KV / Contact：4KV	I/P： 230VAC /50HZ O/P： FULL LOAD Ta： 25℃	CRITERIA A
5	E.F.T	EN61000-4-4 INDUSTRY INPUT： 2KV	I/P： 230VAC /50HZ O/P： FULL LOAD Ta： 25℃	CRITERIA A

6	SURGE	IEC61000-4-5 INDUSTRY L-N：2KV;L/N-PE：4KV	I/P： O/P： Ta：	230VAC /50HZ FULL LOAD 25℃	CRITERIA A

■RELIABILITY TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	TEMPERATURE RISE TEST	MODEL： HDR-15-5 1. ROOM AMBIENT BURN-IN： 1.0hrs IP: 230VAC O/P: 100% LOAD TA= 23.1℃ 2. HIGH AMBIENT BURN-IN： 1.0hrs IP: 230VAC O/P: 100% LOAD TA= 48.5℃		
2	OVER LOAD BURN-IN TEST	NO DAMAGE 1 HOUR (MIN)	I/P： O/P： Ta：	230VAC 119.0% LOAD 25℃ TEST：OK
3	LOW TEMPERATURE TURN ON TEST	NO DAMAGE 1 HOUR (MIN)	I/P： O/P： Ta：	277VAC / 100VAC FULL LOAD -30.0℃ TEST：OK
4	HIGH HUMIDITY HIGH TEMPERATURE HIGH VOLTAGE TEST	AFTER 12 HOURS IN CHAMBER ON CONTROL 50℃ NO DAMAGE	I/P： O/P： Ta： HUMIDITY=	287VAC FULL LOAD 50℃ 95.0% RH TEST：OK
5	TEMPERATURE COEFFICIENT	±0.03% /℃(0~50℃)	I/P： O/P：	230VAC FULL LOAD ±0.0160% /℃(0~50℃)
6	STORAGE TEMPERATURE TEST	1. Thermal shock Temperature： -45℃~ +85℃ 2. Temperature change rate ：25℃ / MIN 3. Dwell time low and high temperature ： 30 MIN/EACH 4. Total test cycle：5 CYCLE 5. Input/Output condition： STATIC		TEST：OK
7	THERMAL SHOCK TEST	1. Thermal shock Temperature： -35℃ ~ 55℃ 2. Temperature change rate ：25℃ / MIN 3. Dwell time low and high temperature ： 30 MIN/EACH 4. Total test cycle：10 CYCLE 5. Input/Output condition： 230VAC Full Load AC ON/OFF test turn on 58sec；turn off 2sec		TEST：OK
8	VIBRATION TEST	1 Carton & 1 Set (1) Waveform： Sine Wave (2) Frequency：10~500Hz (4) Acceleration： 2G (5) Test Time：60min in each axis (X.Y.Z) (6) Ta：25℃		TEST：OK
9	CAPACITOR LIFE CYCLE	:SUPPOSE C106 IS THE MOST CRITICAL COMPONENT (1) I/P： 230VAC O/P：FULL LOAD Ta= 25℃ LIFE TIME (2) I/P： 230VAC O/P：FULL LOAD Ta= 50℃ LIFE TIME (3) I/P： 230VAC O/P：FULL LOAD Ta= 50℃ LIFE TIME (4) I/P： 230VAC O/P：FULL LOAD Ta= 50℃ LIFE TIME		(1). 284850.6 HRS (2). 56761.6 HRS (3). 91181.6 HRS (4). 162241.9 HRS
10	MTBF	Conducted by Parts Stress Analysis Prediction 1166K hrs min. MIL-HDBK-217F (25℃)		
11	DMTBF /Accelerated Life test	Demonstration Mean Time Between Failure (Expected Life): 30000HRS @ TA 50℃		

TEST RESULT	TESTER	REVIEW	APPROVAL
PASS	FRANK	GESG	WANGDZ

2007/3/20 A50-S014